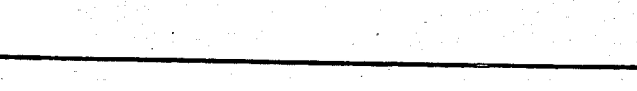
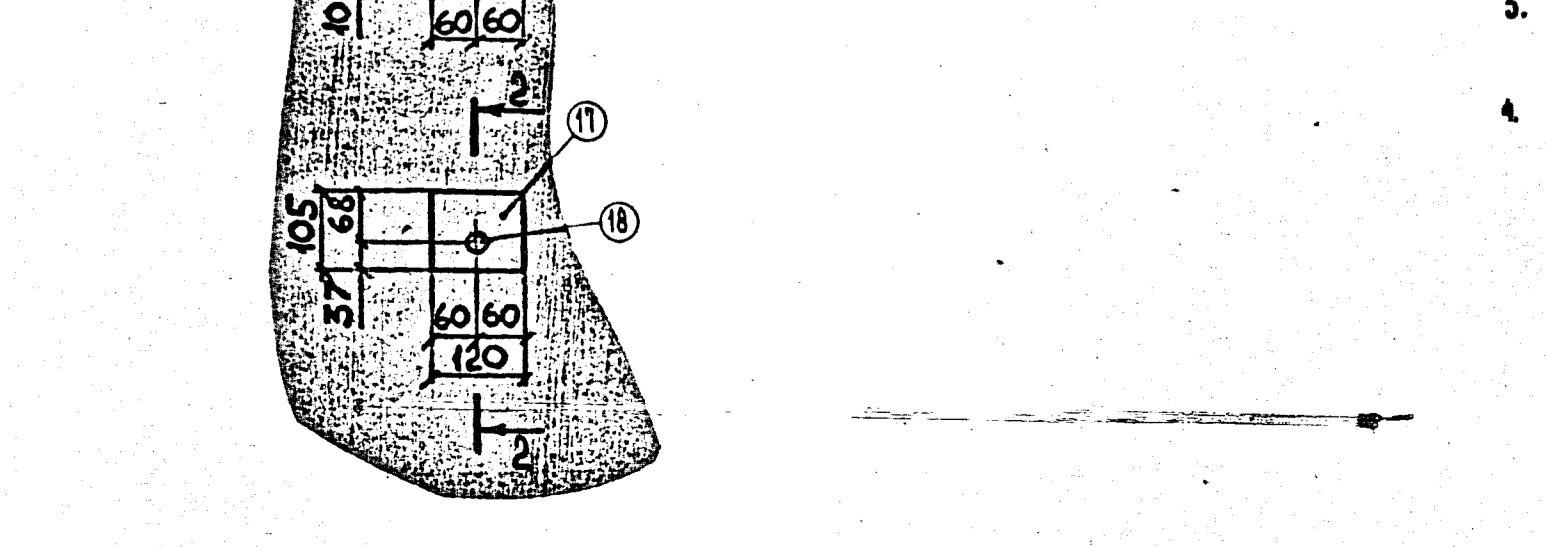
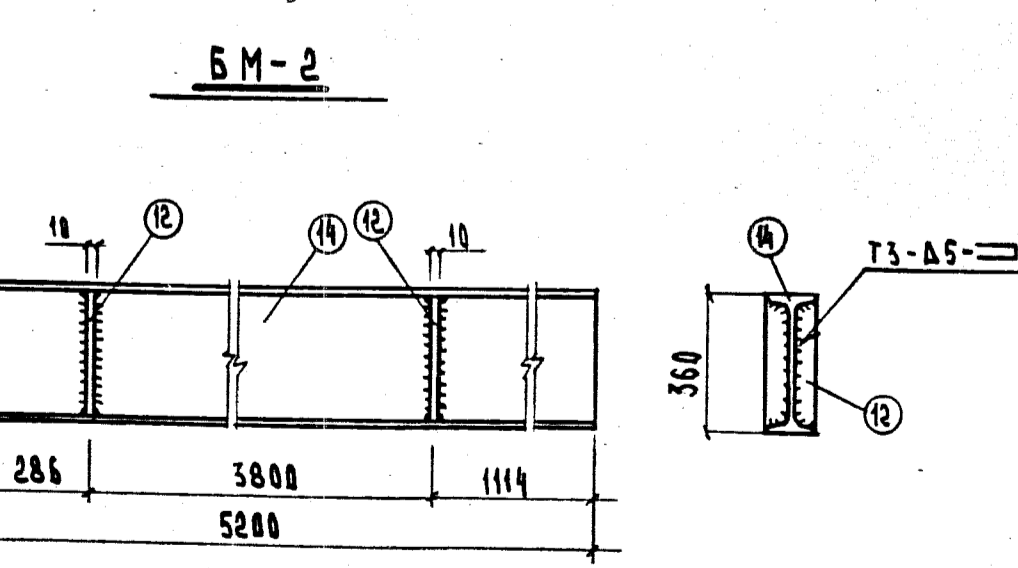
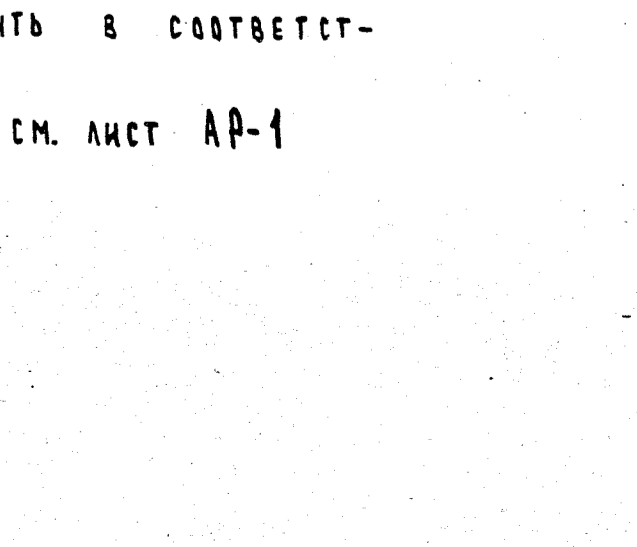
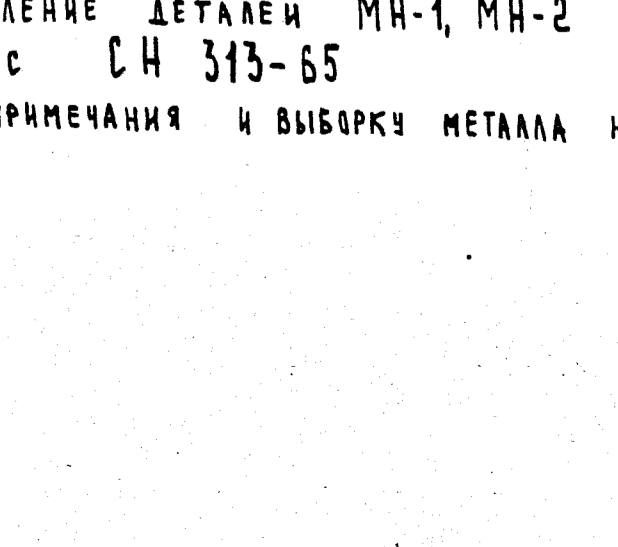
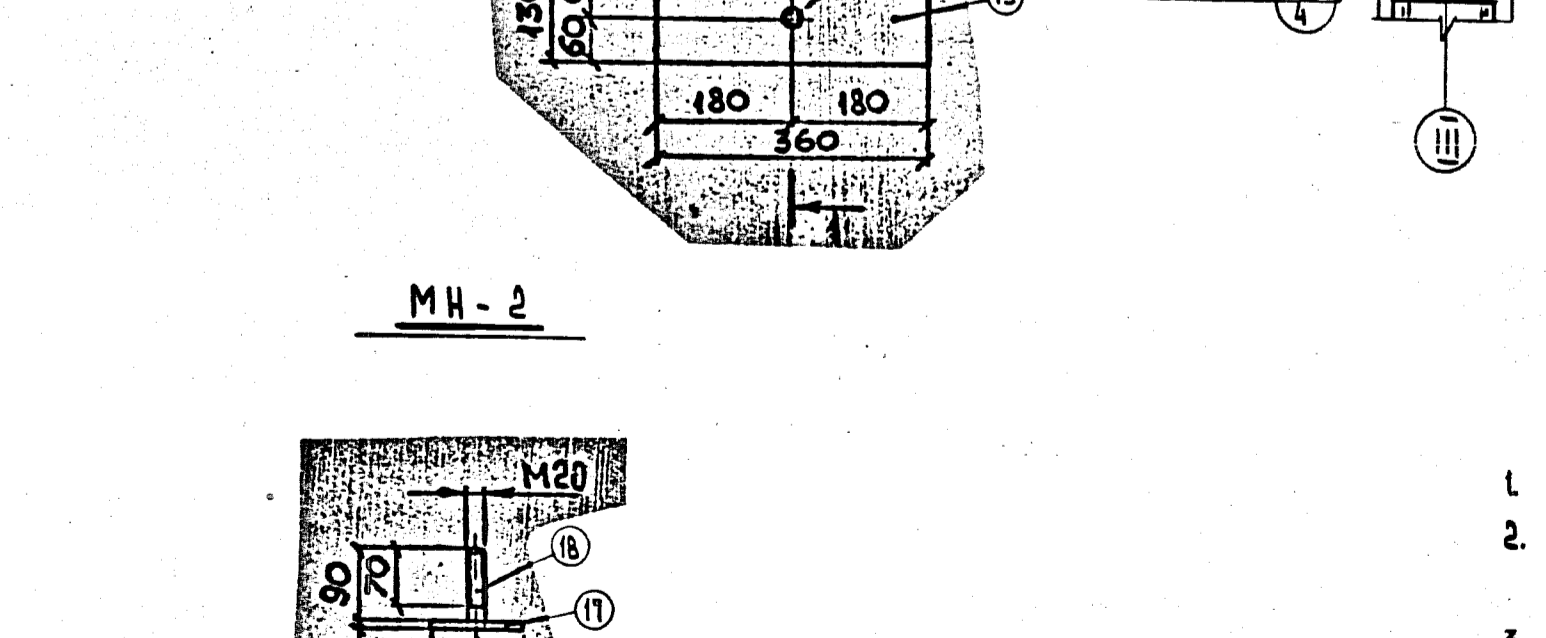
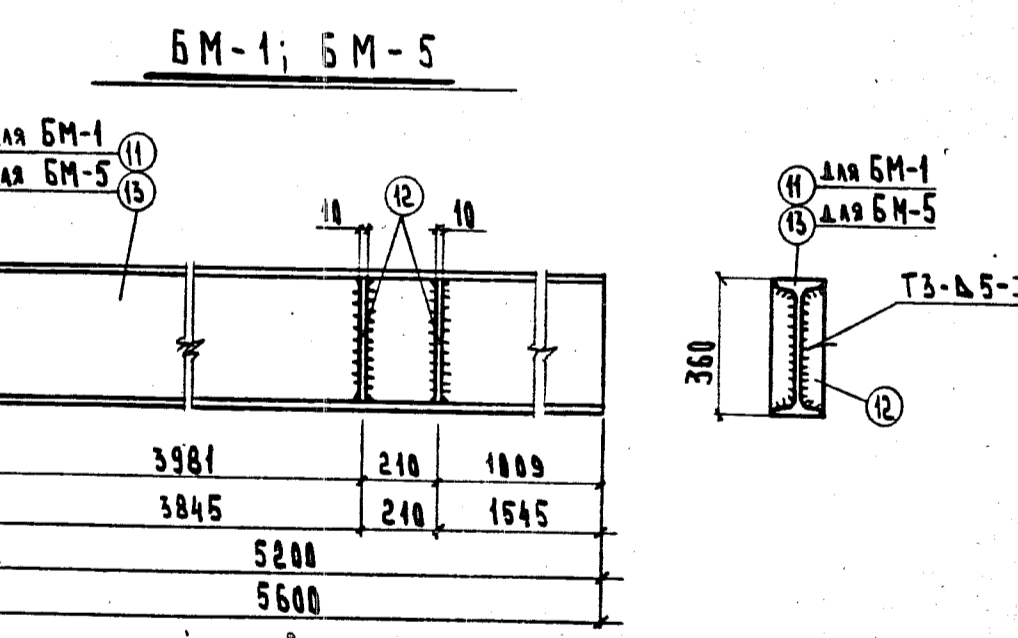
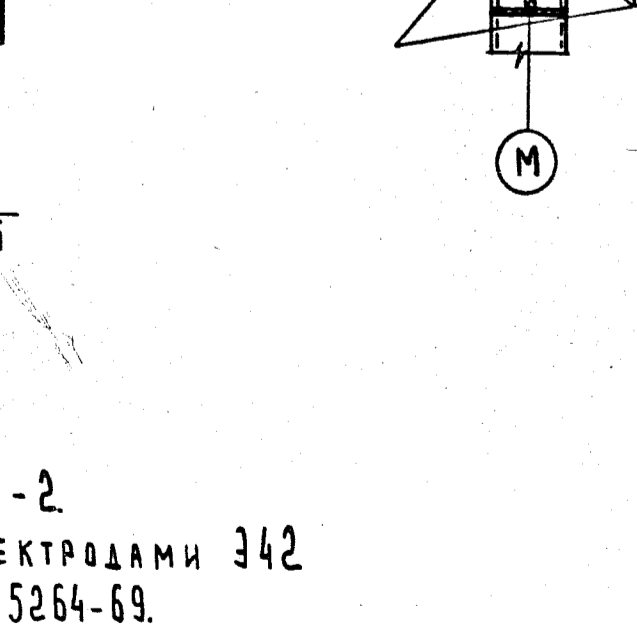
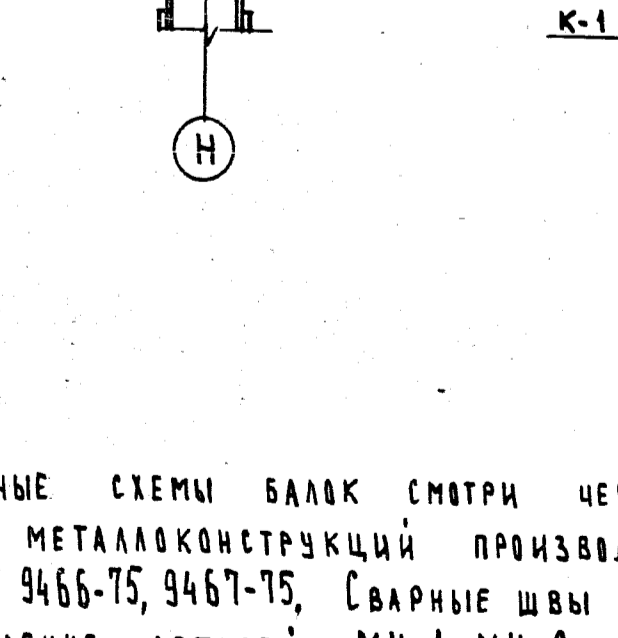
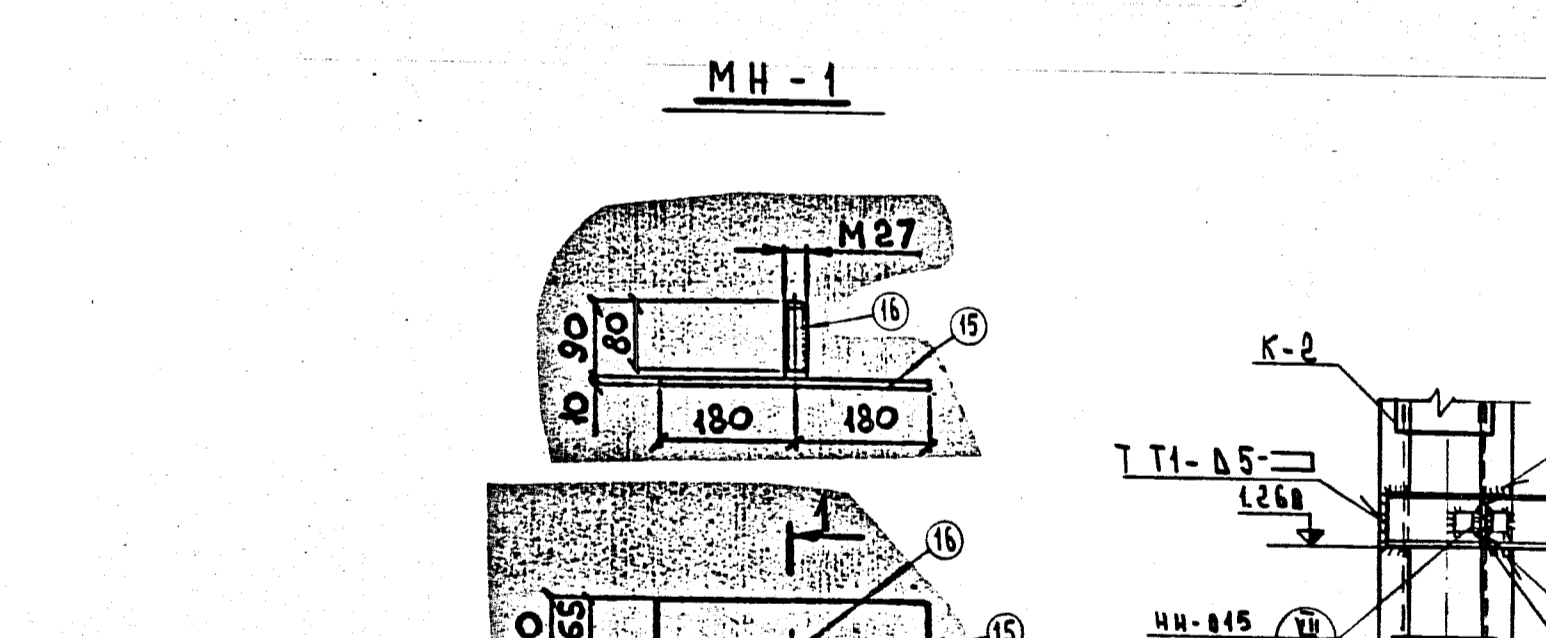
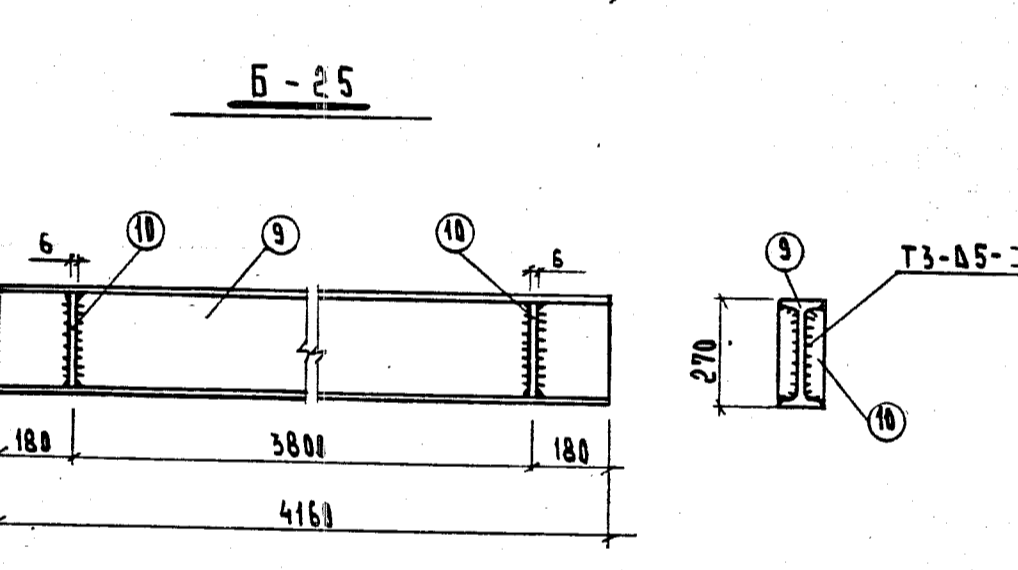
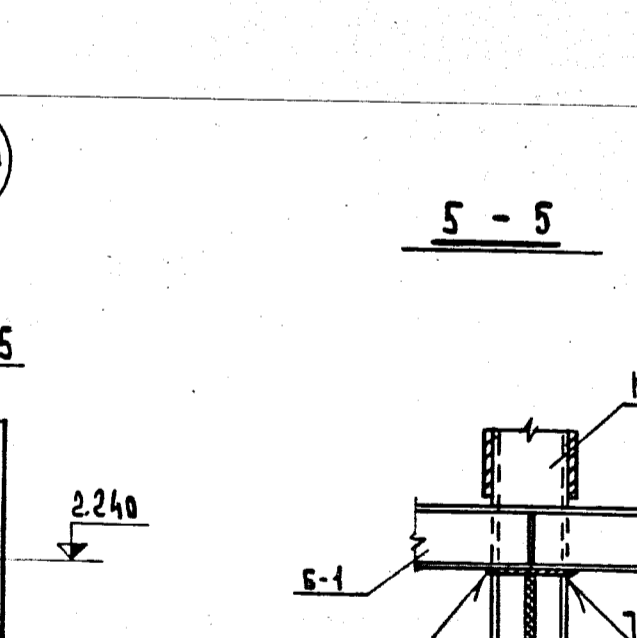
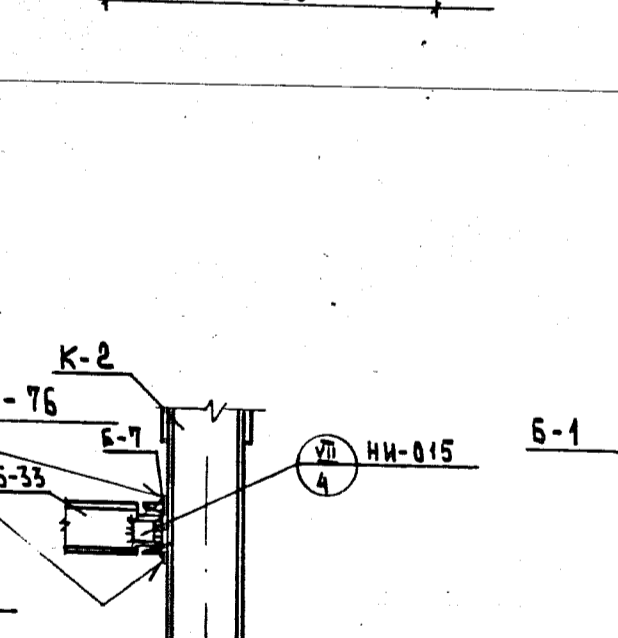
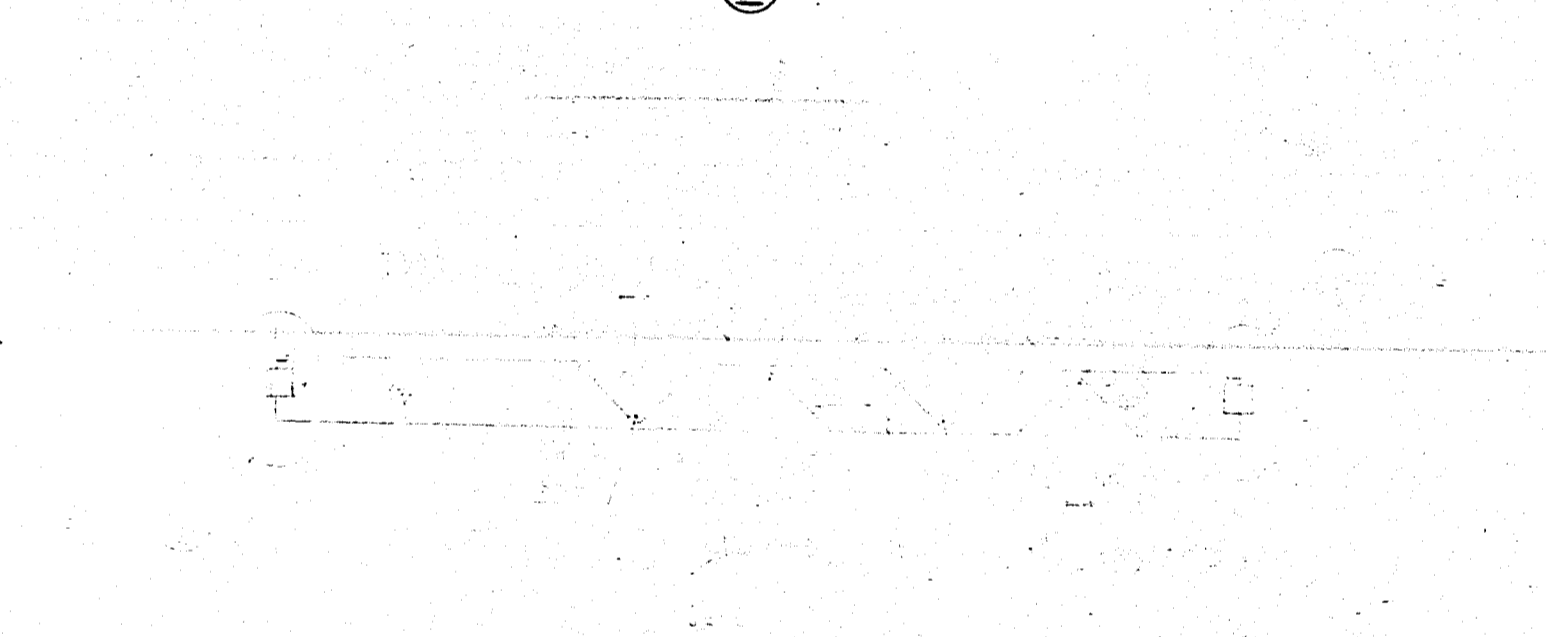
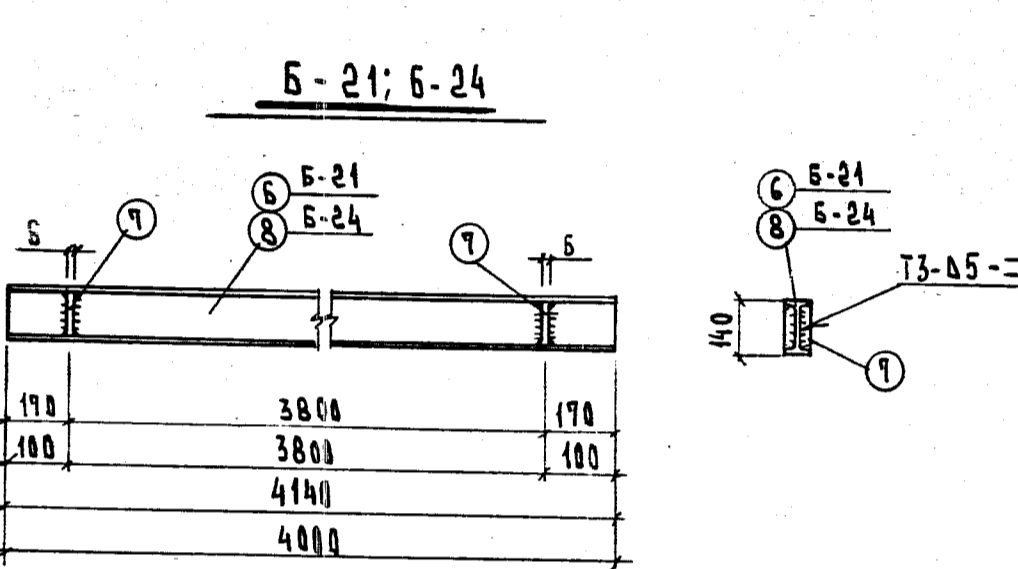
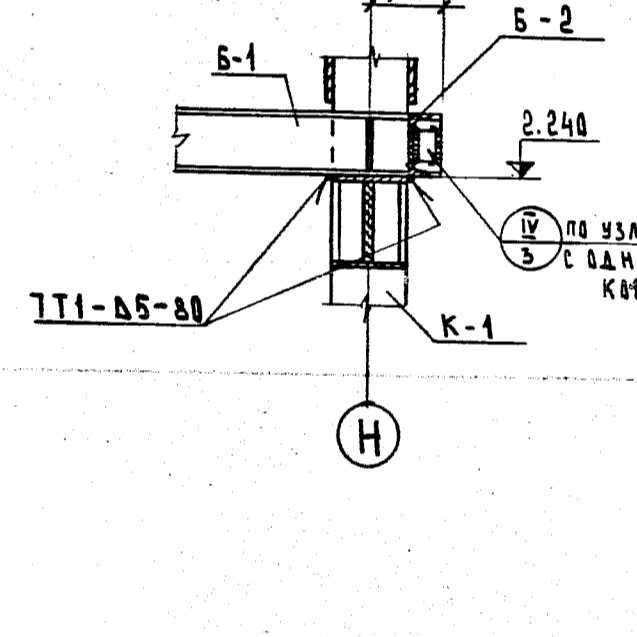
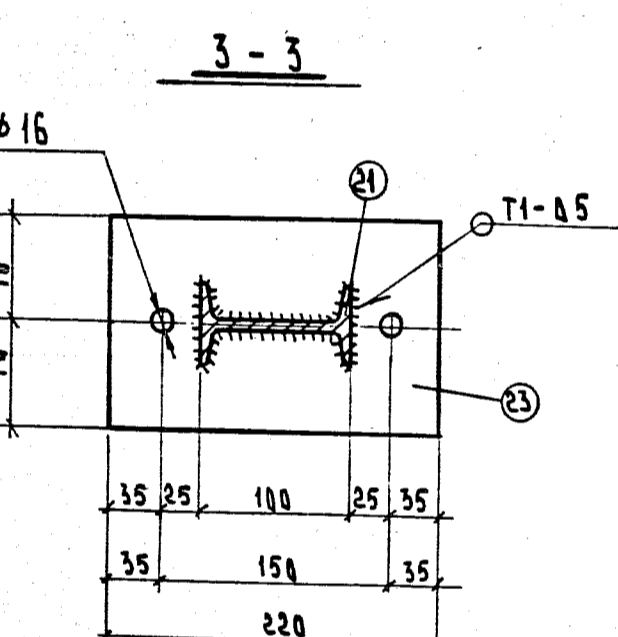
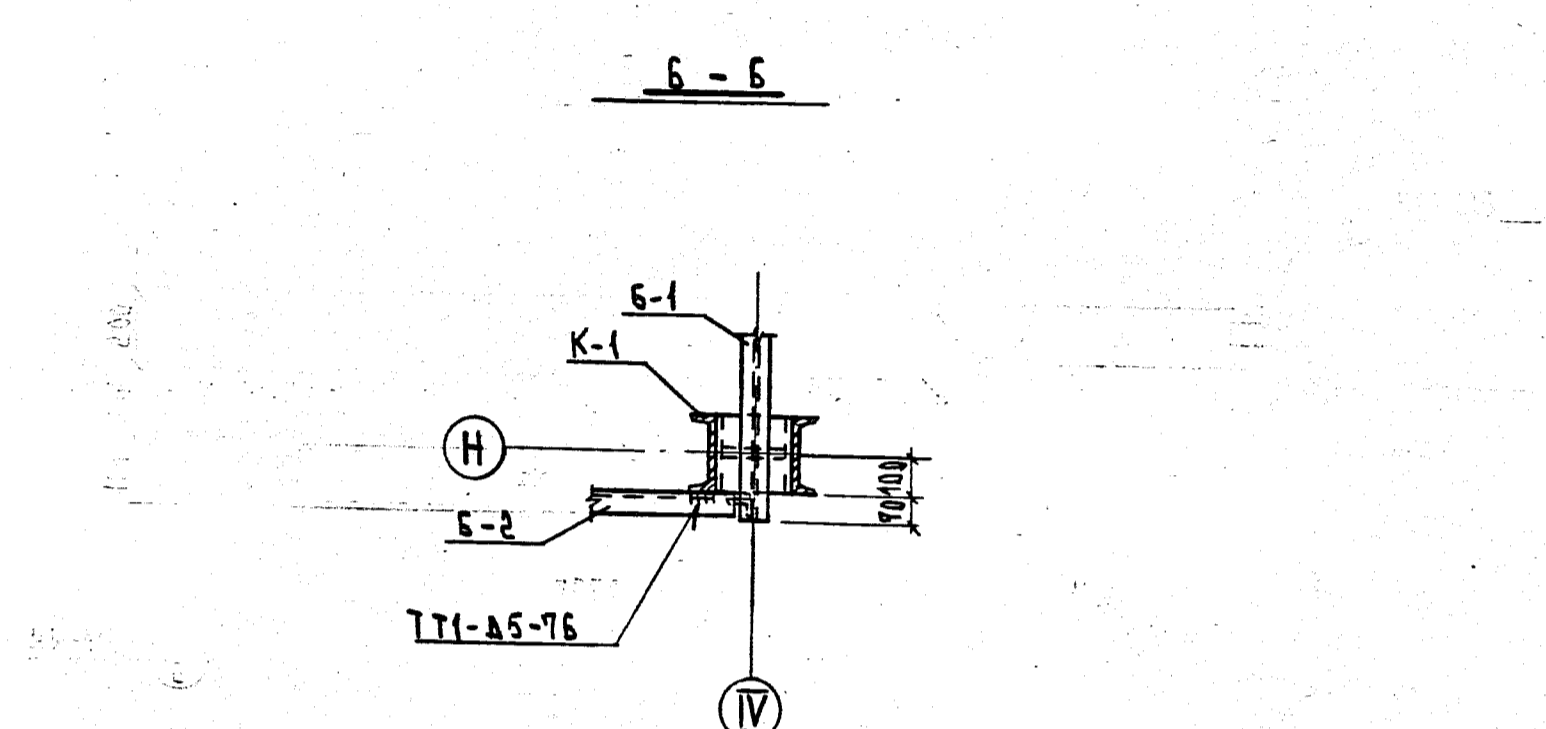
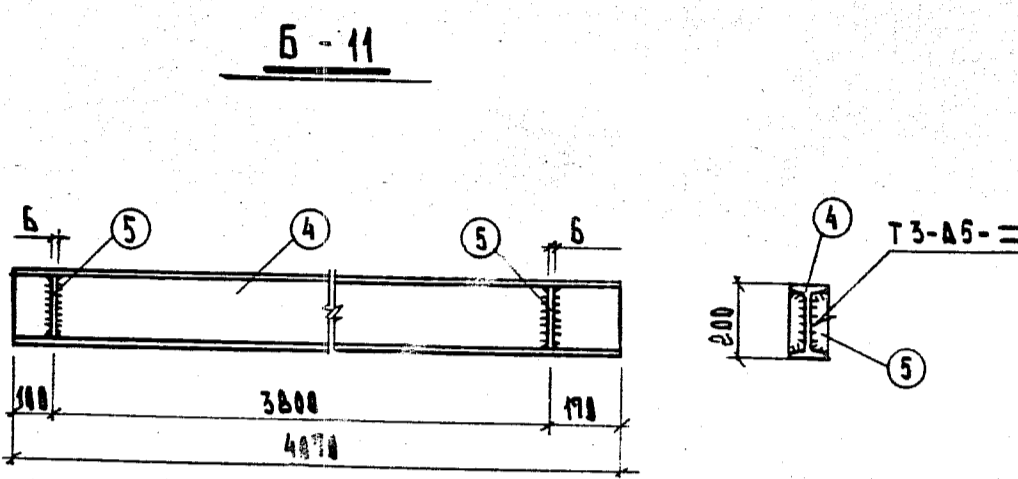
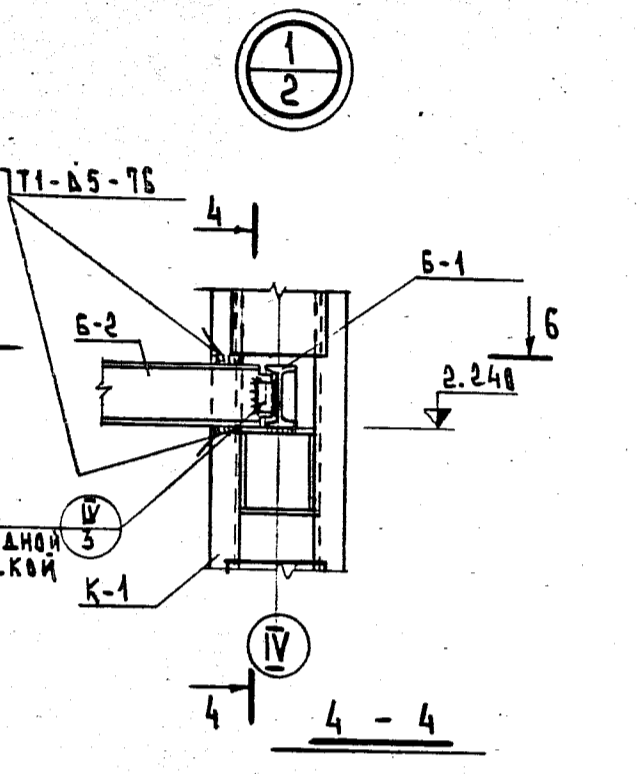
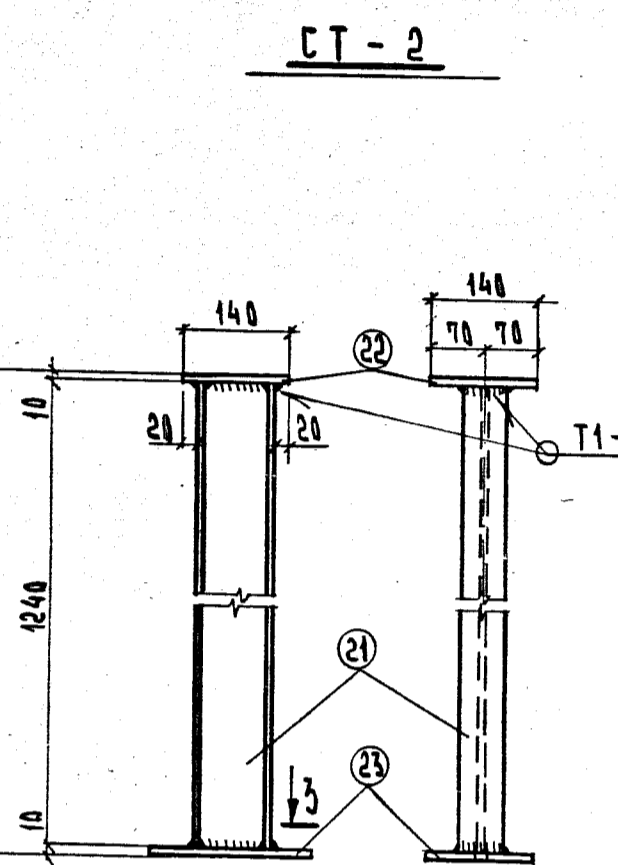
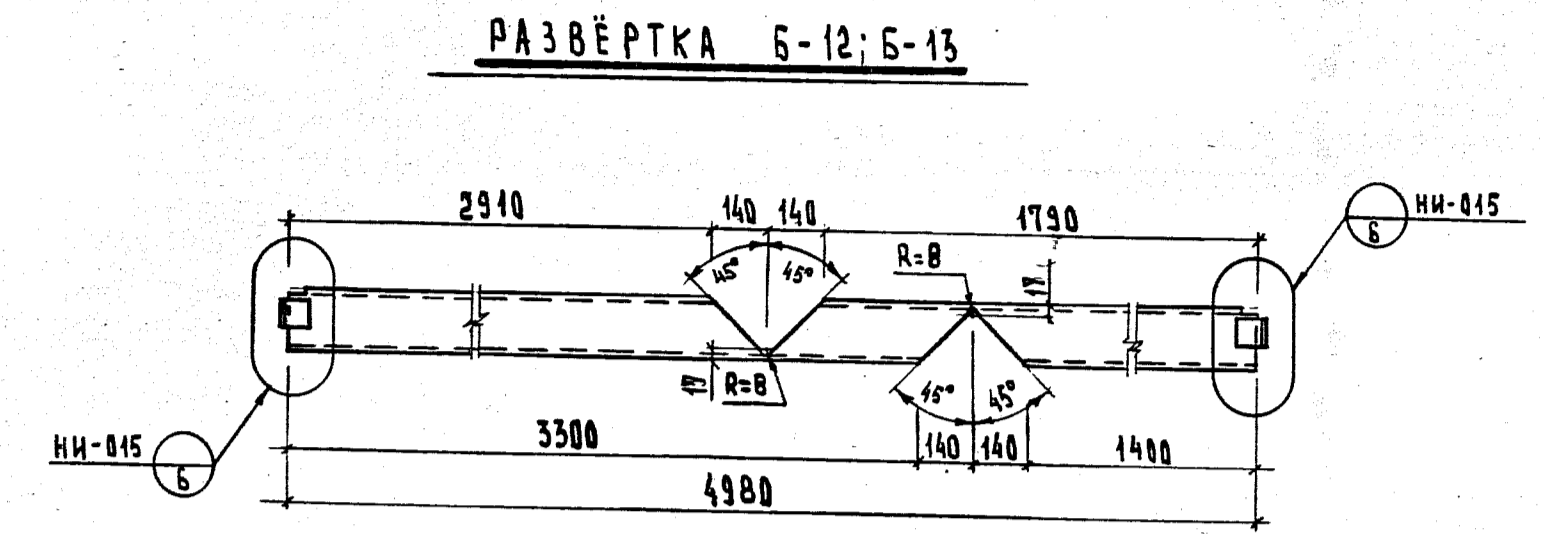
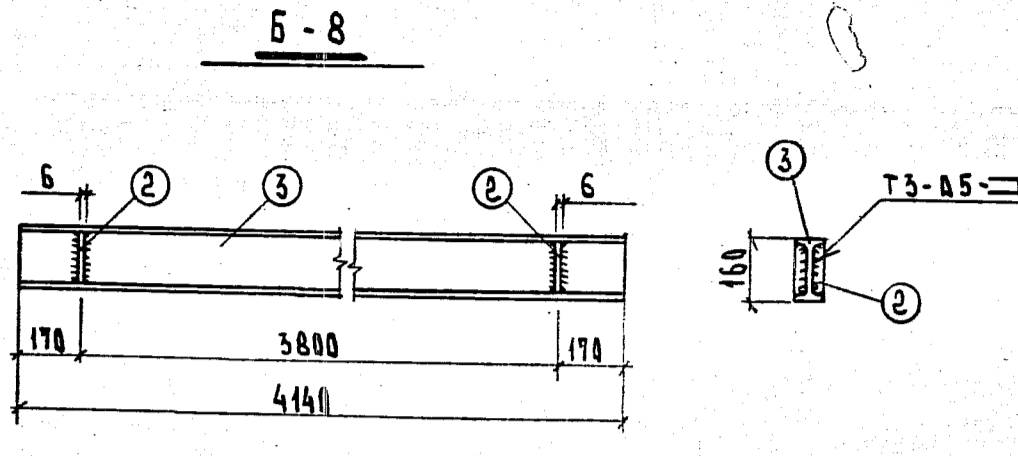


| ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' | ДИАМ. ПОС. 2' |
|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
| 16            | 16            | 16            | 16            | 16            | 16            | 16            | 16            |
| 18            | 18            | 18            | 18            | 18            | 18            | 18            | 18            |
| 20            | 20            | 20            | 20            | 20            | 20            | 20            | 20            |
| 22            | 22            | 22            | 22            | 22            | 22            | 22            | 22            |
| 24            | 24            | 24            | 24            | 24            | 24            | 24            | 24            |
| 26            | 26            | 26            | 26            | 26            | 26            | 26            | 26            |
| 28            | 28            | 28            | 28            | 28            | 28            | 28            | 28            |
| 30            | 30            | 30            | 30            | 30            | 30            | 30            | 30            |



| СПЕЦИФИКАЦИЯ МЕТАЛЛА НА ОДНУ ШТУКУ КАЖДОЙ ОТПРАВОЧНОЙ МАРКИ |       |   |          |         |           |            |            |    |         |
|---|-------|---|----------|---------|-----------|------------|------------|----|---------|
| Сталь марки ВСт3пс6 ГОСТ 380-71 для сварных конструкций     |       |   |          |         |           |            |            |    |         |
| Отпр. марка   | № доз | Профиль и обозначение по нормативным документам | Длина мм | Кол. шт | Масса, кг | Кол. марк. | Примечания |    |         |
| B-1   | 1     | I 16  | 4540     | 1       | 72.2      | 72.2       | 75.4       | 2  |         |
| B-2   | 2     | I 16  | 148      | 4       | 87.3      | 87.3       | 88.1       | 13 |         |
| B-3   |       | L 63x6  | 70       | 2       | 0.4       | 0.8        |            |    |         |
| B-4   |       | L 63x6  | 70       | 4       | 0.4       | 1.6        |            |    |         |
| B-5   |       | L 63x6  | 70       | 4       | 0.4       | 1.6        |            |    |         |
| B-6   |       | L 63x6  | 70       | 4       | 0.3       | 1.2        |            |    |         |
| B-7   |       | L 63x6  | 70       | 4       | 0.3       | 1.2        |            |    |         |
| B-8   | 5     | I 16  | 4140     | 1       | 65.8      | 65.8       | 28.9       | 3  |         |
| B-9   | 2     | I 16  | 148      | 4       | 87.3      | 87.3       | 67.0       | 12 |         |
| B-10  |       | L 63x6  | 70       | 2       | 0.4       | 0.8        |            |    |         |
| B-11  | 4     | I 20  | 4070     | 1       | 85.5      | 85.5       | 87.1       | 3  |         |
| B-12  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-13  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-14  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-15  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-16  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-17  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-18  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-19  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-20  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-21  | 7     | I 14  | 4140     | 1       | 56.7      | 56.7       | 57.5       | 3  |         |
| B-22  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-23  |       | L 63x6  | 60       | 2       | 0.3       | 0.6        |            |    |         |
| B-24  | 8     | I 14  | 4000     | 1       | 54.8      | 54.8       | 55.6       | 2  |         |
| B-25  | 9     | I 27  | 4460     | 1       | 131.0     | 131.0      | 154.6      | 3  |         |
| B-26  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-27  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-28  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-29  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-30  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-31  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-32  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-33  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-34  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-35  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| B-36  |       | L 75x8  | 100      | 4       | 0.9       | 3.6        |            |    |         |
| BM-1  | 11    | I 36  | 5200     | 1       | 252.7     | 252.7      | 258.5      | 2  |         |
| BM-2  | 12    | I 36  | 5200     | 1       | 252.7     | 252.7      | 259.5      | 1  |         |
| BM-3  |       | L 100x10  | 270      | 4       | 4.1       | 16.4       |            |    |         |
| BM-4  |       | L 100x10  | 270      | 4       | 4.1       | 16.4       |            |    |         |
| BM-5  |       | L 100x10  | 270      | 4       | 4.1       | 16.4       |            |    |         |
| PM-1  |       | I 24  | 5675     | 1       | 152.2     | 152.2      | 152.0      | 1  | ВСт3сп5 |
| PM-2  |       | I 36  | 5775     | 1       | 270.9     | 270.9      | 270.0      | 3  | ВСт3сп5 |
| PM-3  |       | I 36  | 5800     | 1       | 270.9     | 270.9      | 270.0      | 2  | ВСт3сп5 |
| MH-1  | 15    | φ 28  | 360      | 1       | 3.7       | 3.7        | 4.2        | 12 |         |
| MH-2  | 16    | φ 28  | 180      | 1       | 1.8       | 1.8        | 1.3        | 8  |         |
| MH-3  | 17    | φ 20  | 180      | 1       | 1.3       | 1.3        | 1.3        | 8  |         |
| CT-1  | 18    | I 10  | 3202     | 1       | 22.85     | 22.85      | 22.7       | 2  |         |
| CT-2  | 21    | I 10  | 1240     | 1       | 14.7      | 14.7       | 15.6       | 2  |         |
|   | 22    | I 10  | 1240     | 1       | 14.7      | 14.7       | 15.6       | 2  |         |
|   | 23    | I 10  | 1240     | 1       | 14.7      | 14.7       | 15.6       | 2  |         |

1. Монтажные схемы балок смотри чертёж АР-2.
2. Сварку металлоконструкций производить электродами Э42 по ГОСТ 9466-75, 9467-75, сварные швы по ГОСТ 5264-69.
3. Изготовление деталей МН-1, МН-2 производить в соответствии с СН 313-65.
4. Общие примечания и выборку металла на проект см. лист АР-1.

КОНЦЕНТРИРОВАНИЕ, КОНДЕНСАЦИЯ И ХРАНЕ-НИЕ ПИРОЛИЗАТА

76-54-141 АР-3

| Изм. | Лист | № док. | Исполн. | Дата     | Литера | Масса | Масштаб |
|------|------|--------|---------|----------|--------|-------|---------|
| 1    | 1    | 142278 | И.И.И.  | 19.12.78 |        |       | 1:20    |
| 2    | 2    |        |         |          |        |       | 1:10    |
| 3    | 3    |        |         |          |        |       | 1:5     |

Имя, фамилия, отчество, должность, дата, номер документа, наименование документа.